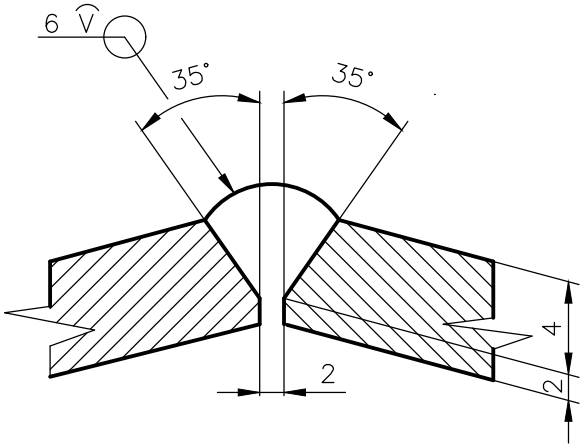


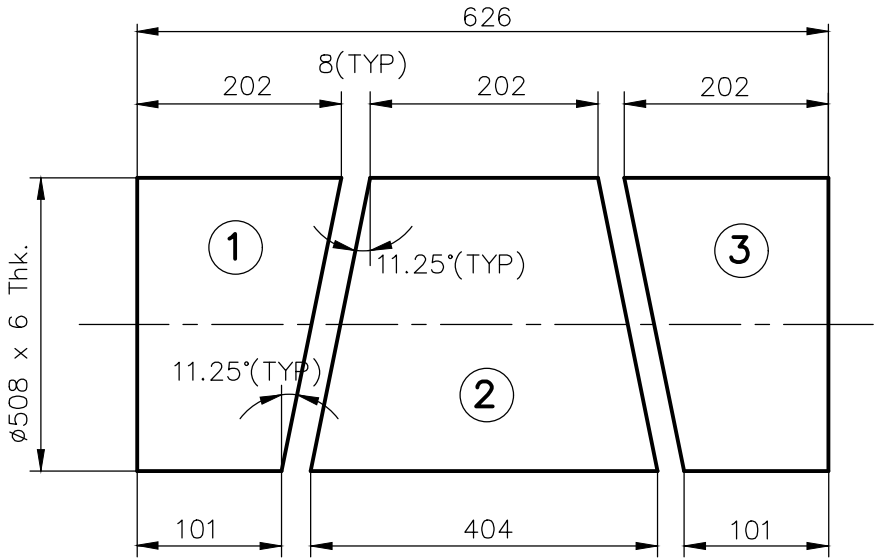
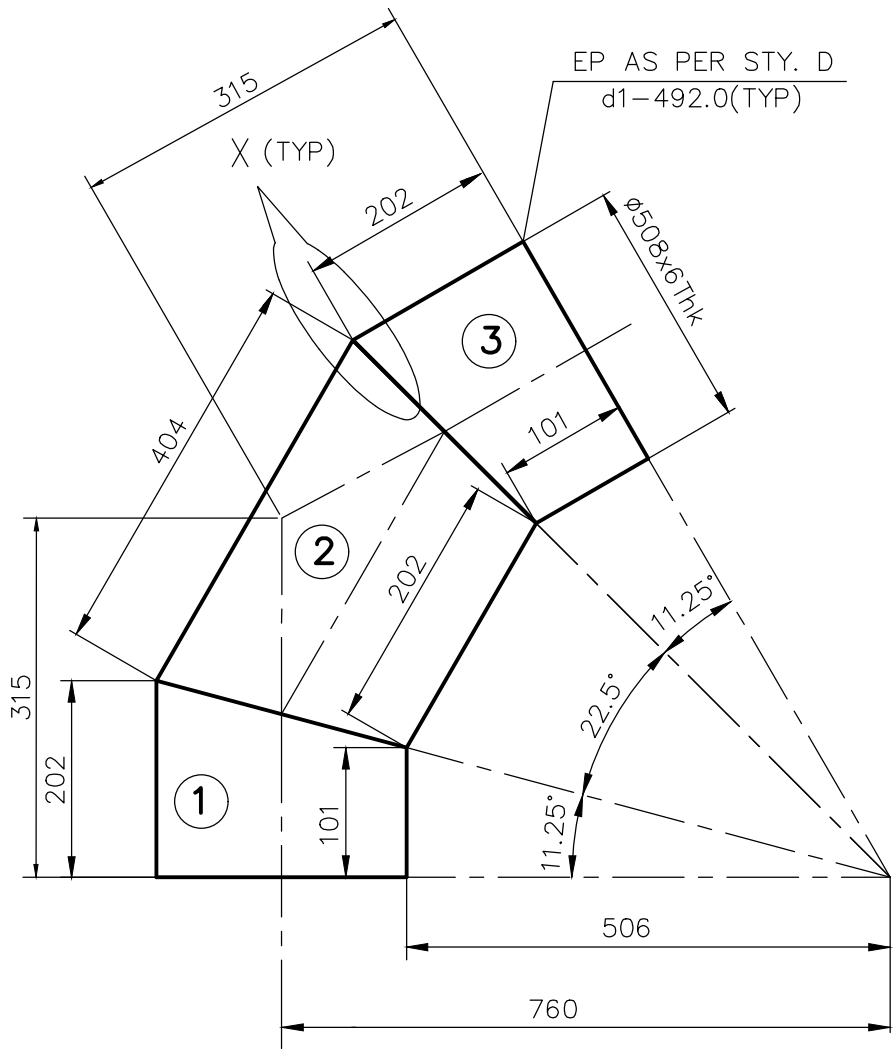
CAUTION THE INFORMATION ON THIS DOCUMENT IS THE PROPERTY OF BHARAT HEAVY ELECTRICALS LTD. IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY

3-80-655-35532

DRAWING No

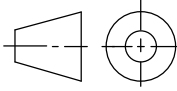


DETAIL-X



NOTES: -

- 1 PIPE LENGTH INDICATED WITH CUTTING ALLOWANCE TO BE CUT AS PER THE CUTTING PLAN
- 2 WELDED PORTIONS SHALL HAVE A UNIFORMLY SMOOTH TOOL FINISH WITHOUT BURRS, WELD SPATTER, CRACKS ETC.
- 3 FULL PENETRATION OF WELDS TO BE ENSURED

01	PIPE ø508x6, L=626	3-80-655-35533	09	-	C	44	954		
ITEM NO.	DESCRIPTION	DRAWING NO.	ITEM NO. VAR NO.	MATERIAL CODE MATERIAL SPEC.	A C	UNIT WT.	QTY.		
TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT									
 BHARAT HEAVY ELECTRICALS LTD., PIPING CENTRE, MADRAS			DRN	NAME PRADEEP KUMAR	SIGN	DATE 18.03.19	NO OF ITEMS		
			CHD	TRINADHA RAO		18.03.19			
			APPD	SESHAGIRI		18.03.19			
DEPT.	GRADE OF UN TOL. DIM			SCALE N.T.S	WEIGHT (Kg). 44.954	NAME OF ORIGINAL ORGANISATION		ITEM No.	
CODE	C/M/F	TITLE MITRE BEND 45 DEG OD 508x6 (R=1.5D)			CARD CODE U 01	DRAWING No. 3-80-655-35532		REV 00	